

## CLAIMS

1. An aluminum nitride powder characterized in that it has local maximum values in size in regions of from 3 to 15  $\mu\text{m}$ , from 0.5 to 1.5  $\mu\text{m}$  and 0.3  $\mu\text{m}$  or less, the  
5 proportions of particles in the respective regions are from 40 to 70%, from 25 to 40% and from 0.5 to 20% on the volume basis, and it has an oxygen amount of from 0.5 to 1.5 mass%.
2. An aluminum nitride non-fired molded body  
10 characterized by comprising a molded body of a powder mixture containing the aluminum nitride powder as defined in Claim 1 and a sintering aid.
3. An aluminum nitride sintered body which is a sintered body of the aluminum nitride non-fired molded  
15 body as defined in Claim 2, characterized by having a thermal conductivity of at least 190 W/m $\cdot$ K and a shrinkage factor represented by the percentage of  $\{(\text{dimensions of the molded body before sintering}) - (\text{dimensions of the sintered body after}$   
20  $\text{sintering})\} / (\text{dimensions of the molded body before sintering})$  of at most 15%.
4. The aluminum nitride sintered body according to Claim 3, which contains the sintering aid in an amount of from 1 to 5 parts by mass per 100 parts by mass of the  
25 aluminum nitride powder.
5. The aluminum nitride sintered body according to Claim 3 or 4, wherein the sintering aid is yttrium oxide

or calcium oxide.

6. A process for producing the aluminum nitride powder as defined in Claim 1, which comprises dispersively mixing a raw material aluminum powder having an average  
5 particle size of at most 40  $\mu\text{m}$  and an oxygen amount of at most 0.5 mass% with a nitrogen gas in a proportion of at most 100 g per 1  $\text{Nm}^3$  of the nitrogen gas, atomizing the gas into a reaction tube for nitriding, and collecting the product in a collection system, characterized in that  
10 the oxygen concentration at a portion at which the temperature will be at least 100°C in the reaction tube and the collection system is controlled to be at most 100 ppm, and the product is taken out at a temperature of at most 100°C.
- 15 7. The process according to Claim 6, wherein the formed aluminum nitride powder has a BET specific surface area of at least 10  $\text{m}^2/\text{g}$  and a value of the oxygen amount (mass%)/the specific surface area ( $\text{m}^2/\text{g}$ ) of from 0.1 to 0.2.